

## 3D Print the World's Strongest Polymers



Fabricate high-strength parts from high-performance thermoplastics that withstand the most demanding operating conditions.

#### **Material Expertise**

Benefit from end-to-end applications and materials science support. Leverage the thousands of hours of experience among our team of materials engineers and scientists.

#### Affordable Innovation

Lower your total cost of ownership with the affordable open materials 3D printer that unlocks thousands of filaments.

#### **Build Bigger & Make More**

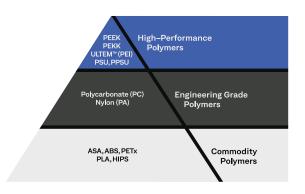
Expand your additive manufacturing options with a massive build envelope.

**AON-M2 2020** 

High-Temperature Industrial 3D Printer

### Climb the Thermoplastic Pyramid

The AON-M2 2020 unlocks a wide range of high-performance thermoplastics from leading filament brands.





Widely regarded as one of the strongest thermoplastics, PEEK offers a highly sought-after combination of strong mechanical properties, along with thermal and chemical resistances.

Common Applications:

- · Lightweight metal-replacement parts
- · Harsh operating conditions
- · Wide operating temperature range



Offering similar mechanical strength and operating temperature range to PEEK, PEKK is a high-performance

PEEK, PEKK is a high-performance option that provides exceptional printability, even for large geometries.

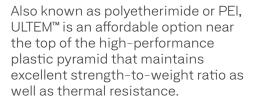
Common Applications:

- Compression-heavy applications
- High-strength, large geometry prints
- Temperature and chemical-resistant parts



Common Applications:

- •Weight-reduction
- •FST-compliant applications
- •Cost-effective, high-performance parts



Polycarbonate is an engineering-grade plastic that offers exceptional strength when 3D printed, along with excellent

resistance to most acids.

Common Applications:

• Parts that require bending, flexibility at room temperature

Polycarbonate

- Demanding applications requiring translucent filaments
- •Biocompatible grades can withstand gamma or ETO sterilization



Many other materials: ABS, ASA, PETG, PSU, PPSU, TPC, TPU, Nylon (PA66, PA6, PA12), carbon fiber and glass-filled variants, various soluble and break-away support materials, and more.



#### **High-Performance Materials**

Designed to print aerospace-grade thermoplastics, including PEEK, PEKK, ULTEM™, polycarbonate and many more.



#### **Heated Build Chamber & Bed**

High build chamber and bed temperatures are crucial for ensuring first layer adhesion, preventing warping, maintaining dimensional accuracy, and improving interlayer bonding.



#### Large Build Envelope

The build envelope allows you to print bigger or run batch jobs of multiple parts at once.



#### **Automated Calibration**

A patent-pending mechanical probing system and adaptive mesh leveling ensures precision-calibrated prints across the build platform without the need for manual intervention.



#### **Liquid Cooling Loop**

The stepper motors and both hot ends are cooled with a liquid cooling loop, which extends component lifetimes and offers precision control over the filament softening profile.



#### **Dual Extruders**

Dual independent tool heads allow you to design parts using multiple materials, improves handling of soluble or break-away support materials, and allows printing with two different nozzle sizes.



#### **Dedicated Expert Support**

Expert materials and engineering support come with every machine, including training with each 3D printer delivery.



#### **Easy Remote Management**

Remotely manage your print queue and machine from any device on the same network, no software installation required.

# Open Materials Commitment

Our open filament 3D printers are designed to unlock material options and opportunities for innovation. Rather than force customers into buying expensive OEM plastics that drive up the total cost of ownership, the AON-M2 2020 is designed to support choice. Our mission is to empower you to select from hundreds of filaments provided by leading suppliers and offer materials expertise to find the right fit for your application.

#### Printing

**Technology** Fused Filament Fabrication (FFF)

**Build Envelope** Height 640 mm

Standard Build Plate 450 x 450 mm High Temperature Build Plate 395 x 420 mm

Max Speed (travel) 500 mm/s

Z Layer Height ≥ 0.05 mm to 0.5 mm

**Max Temperatures** 

Hot End 470°C+ Heated Bed 200°C+ Build Chamber 135°C+

#### Materials

ABS, ASA, Nylon (PA66, PA6, PA12), PC, PEEK, PEKK, PETG, PSU, PPSU, TPC, TPU, ULTEM™ Carbon fiber and glass-filled variants of the above Various soluble and break-away support materials

#### Software & Connectivity \_

Slicer Simplify3D included

Control Interface LCD touch screen, web browser interface

Connectivity WiFi, ethernet

#### Physical

Build Plate Precision aluminum base, hot-swappable

Multiple build surfaces available

Tool Heads Dual, fully independent

Nozzle Sizes (mm) Hardened Steel: 0.2, 0.25, 0.3, 0.4, 0.6, 0.8, 1.0, 1.2

Default: 0.6

Filament Size (mm) 1.75

Resolution XY:  $25 \mu m$  Z:  $1 \mu m$ 

(theoretical)

#### Electrical

Supply Voltage 208–230 VAC, 50/60Hz, single phase Outlet L6–20, European adapter available

Regulatory Compliance

CE Valditional field contification

Additional field certifications available upon request (CSA etc.)

